MESCOPE Script (VSL) Window

March 7, 2025



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Vibrant Technology, Inc.

13275 East Fremont Place Suite 200 Centennial, CO 80112 USA phone: (831) 430-9045 fax: (831) 430-9057 E-mail: support@vibetech.com http://www.vibetech.com

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[>] greater than	17

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Script (VSL) Window

This window is used to automate the operation of MEscope.

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lect tep	Execute Step L	abel Nan	ndow e	Target Window Command	Description	Open Dialog	Delay After	Select Variable	Variable Name	Variable Value				
1	Yes	MEsci	pe	Windows Minimize All	Minimizes all windows to Icons in the Work Area		No							
2	Yes	This Se	ript	Display Window Position	Positions window (STR: Colored Jim Beam) from (0, 0) to (0.65, 1) and Maximizes its display: Yes	No	No							
3	Yes	This St	ript	Display Window Position	Positions window (SHP: Mode Shapes) from (0.65, 0) to (1, 0.35) and Maximizes its display: Yes	No	No							
4	Yes	This St	ript	Display Window Position	Positions window (BLK: FRFs) from (0.65, 0.35) to (1, 1) and Maximizes its display: Yes	No	No							
5	Yes	SHP: Mod	Shapes	Script Shapes Select a Shape	Selects a Shape by Shape Number	No	No							
6	Yes	STR: Colored	Jim Beam	Animate Animate a Pair Animate Shapes	Initiates shape animation from the Animation Source and Comparison Source.	No	No							
7	Yes	STR: Colored	Jim Beam	Animate Sweep	Initiates Sweep animation.		No							
8	Yes	STR: Colored	Jim Beam	Animate Speed Set Speed	Opens the animation Speed dialog box.	No	No							
9	Yes	STR: Colored	Jim Beam	Animate Amplitude Set Amplitude	Opens the animation Amplitude dialog box.	No	No							
10	Yes	STR: Colored	Jim Beam	Animate Animate a Pair Maximum MAC	Compares two shapes with the maximum MAC value.		No							
11	Yes	This St	ript	Steps User Dialog	Opens a dialog box containing user-defined text.	No	No	Hotk	eys					
								1	Execut	e Startup	VSL: Startup	All Machines	1 IOIIIE	- LKecute Startup
									Executi	e Startup	VSL: Startup	All Machine	i latine	Crecole Standp
ript	Paramel	ers							Execut	e Startup	VSL: Startup	All Machine	i la lie	- Crecile startup
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cript	Parame Param Nam Left side (Top (0	ers eter 0 to 1) 10	larameter Value 0						Executi	e Startup	VSL: Startup	All Machines	1 Marria	- Decore startup
1 2 3	Paramel Param Nam Left side (Top (0 Right side	ers eter c 0 to 1) (0 to 1)	arameter Value 0 0 0.65					_	Executi	e Startup	VSL: Startup	All Machines	1 Marria	 Checkle Standp
cript 1 2 3 4	Paramel Param Nam Left side (Top (0 t Right side Bottom ()	ers eter c 0 to 1) (0 to 1) 0 to 1)	arameter Value 0 0 0.65 1					_	Execut	e Startup	VSL: Startup	All Machines	1 Marriae	Checkie Stanop
1 2 3 4 5	Paramel Param Nam Left side (Top (0) Right side Bottom () File Na	eter c 0 to 1) to 1) 0 to 1) 0 to 1) 0 to 1) ume STR: G	arameter Value 0 0.65 1 lored Jim Br	an				_	Execut	e Startup	VSL: Startup	All Machine	1 Marriae	

Script (VSL) Window.

A Script (VSL) window is divided into *as many as four spreadsheets*, separated by green and blue splitter bars as shown above

- When the Script is **run**, all Steps in the **Script Steps** spreadsheet **are executed in sequence, from top to bottom**
- A Script is run either by executing a command from its **Run** menu, or by *pressing* a Hotkey that is linked to the Script
- Most commands in MEscope can be added to a Script (VSL) window and executed automatically
- Each MEscope window also has a Script menu which contains special Script commands for that window

Script (VSL) Window Spreadsheets

- A Script (VSL) Window has four spreadsheets,
 - 1. Script Steps
 - 2. Script Parameters
 - 3. Variables
 - 4. Hotkeys

Script Steps and Script Parameters Spreadsheets

- Each row in the Script Steps spreadsheet contains an MEscope command (also called a Step)
- Each Step executes a Script (VSL) Window Command in a window of the currently open Project
- If a command requires parameters, they are entering into the Script Parameters spreadsheet

Variables & Hotkeys Spreadsheets

Variables and Hotkeys spreadsheets are displayed on the right side of a Script (VSL) window.

Variables are used to create Scripts with logical statements and program loops in them

• Any Script in a project can access any variable

When a new Script is created, a Hotkey is also defined for it

- Hotkeys are displayed on the Ribbon or Toolbar
- When a Hotkey is pressed, its Script is executed

Script (VSL) Window Commands

All Script (VSL) window commands are ordered by command menu (*from left to right*), and then by the commands in each menu (*from top to bottom*).

Each menu command is executed by choosing it from its command **menu**, or by *clicking* on it on a Ribbon or on its **Tool** if it is on a **Toolbar**.

Script Menu in Each MEscope Window

Each MEscope window contains extra Script commands which are provided in its Script menu.

These extra Script commands are documented in each MEscope window chapter.

Each Script command is executed in the same manner as any other MEscope command.

Script Steps Spreadsheet

0.10

- Spreadsheet columns can be re-ordered by *dragging & dropping* them into a new position
- Selected spreadsheet rows can be moved by executing Edit | Move Steps Up or Down

Scrip	Script Steps										
Select Step	Execute Step	Step Label	Target Window Name	Target Window Command	Description		Delay After				
1	Yes		MEscope	Windows Minimize All	Minimizes all windows to Icons in the Work Area		No				
2	Yes		This Script	Display Window Position	Positions window (STR: Colored Jim Beam) from (0, 0) to (0.65, 1) and Maximizes its display: Yes	No	No				
3	Yes		This Script	Display Window Position	Positions window (SHP: Mode Shapes) from (0.65, 0) to (1, 0.35) and Maximizes its display: Yes	No	No				
4	Yes		This Script	Display Window Position	Positions window (BLK: FRFs) from (0.65, 0.35) to (1, 1) and Maximizes its display: Yes	No	No				
5	Yes		SHP: Mode Shapes	Script Shapes Select a Shape	Selects a Shape by Shape Number	No	No				
6	Yes		STR: Colored Jim Beam	Animate Animate a Pair Animate Shapes	Initiates shape animation from the Animation Source and Comparison Source.	No	No				
7	Yes		STR: Colored Jim Beam	Animate Sweep	Initiates Sweep animation.		No				
8	Yes		STR: Colored Jim Beam	Animate Speed Set Speed	Opens the animation Speed dialog box.	No	No				
9	Yes		STR: Colored Jim Beam	Animate Amplitude Set Amplitude	Opens the animation Amplitude dialog box.	No	No				
10	Yes		STR: Colored Jim Beam	Animate Animate a Pair Maximum MAC	Compares two shapes with the maximum MAC value.		No				
11	Yes		This Script	Steps User Dialog	Opens a dialog box containing user-defined text.	No	No				

Script Steps Spreadsheet.

Target Window Name

This column contains the name of the MEscope window where the current Step will be executed.

• **Double click** on a cell in this column and choose a **Target Window** from the drop-down list of available windows

Each Target Window Window must exist in the currently open Project

If a *new* **Target Window** is created by a Script Step, Steps using the **Target Window** can be added to Steps that follow the creation of the new window.

Target Window Command

This column contains the command to be executed in the Target Window of the current Step.

After a Target Window is chosen in the Target Window Column,

• Double click on the adjoining cell in this column and choose a command from the command menu

Select Step

This column is used for *selecting one or more* Steps. Selected steps can be duplicated, cut, copied, deleted, or pasted into a Script (VSL) window.

- Steps are cut & copied into a Step paste buffer, and pasted from it into a Script (VSL) window
- Click on a Select Step button to select (green) or un-select (gray) the Step

Toggling Step selection

• Hold down the Ctrl key and click on a Select Step button to toggle its selection (select or un-select it)

Selecting a sequence of Steps

- Click on the Select Step button on the first Step to select it
- *Hold down* the Shift key and *click* on the *last* Step in the sequence to *select* all the Steps between the first & last step

Execute Step

Used to execute a Step (Execute Step \rightarrow Yes) or skip a Step (Execute Step \rightarrow No).

Step Label

Used for labeling a Step

Step Labels can be used as GoTo parameters by certain Script Commands.

Open Dialog

Used during execution of a Script to open a dialog box for entering parameters for the command in the *current* **Step**.

- If **Open Dialog** → **Yes**, a dialog box will open for selecting or entering the parameters required by the command in the *current Step*.
- If **Open Dialog** → **No**, the parameters required by the command *must be entered in the* **Script Parameters** spreadsheet

Delay After

Used for delaying execution of each Step after the Step before it is executed.

The amount of delay (in seconds) is entered on the **Delay** tab in the **File | Script Options** box.

• If **Delay After** → **Yes** is chosen in this column, Step execution will be delayed (in seconds) after the Step has been executed and before the next Step is executed

File Script Options							
Display Delay Show Hide							
☑ Delay after each Step	500 🛓 MilliSeconds 🗸						
Delay execution at the end	5 🗣 Seconds 🗸						
Re-start Script window after	5						
ОК	Cancel						

Script Parameters Spreadsheet

If parameters are required by a Script command, the **Script Parameters** spreadsheet provides **two Columns** for defining each parameter.

Parameter Name

The name of the parameter, which is defined by the command that is *highlighted in the* Script Step spreadsheet.

Parameter Value

The parameter value is user-defined and is saved with the Script (VSL) file in the current Project.

Scrip	Script Steps									
Select Step	Execute Step	Step Label	Target Window Name	Target Window Command	Description					
1	Yes		MEscope	Windows Minimize All	Minimizes all windows to Icons in the Work Area					
2	Yes		This Script	Display Window Position	Positions window (STR: Colored Jim Beam) from (0, 0) to (0.65, 1) and Maximizes its display: Yes					
3	Yes		This Script	Display Window Position	Positions window (SHP: Mode Shapes) from (0.65, 0) to (1, 0.35) and Maximizes its display: Yes					
4	Yes		This Script	Display Window Position	Positions window (BLK: FRFs) from (0.65, 0.35) to (1, 1) and Maximizes its display: Yes					
5	Yes		SHP: Mode Shapes	Script Shapes Select a Shape	Selects a Shape by Shape Number					
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10	Yes		STR: Colored Jim Beam	Animate Animate a Pair Maximum MAC	Compares two shapes with the maximum MAC value.					
11	Yes		This Script	Steps User Dialog	Opens a dialog box containing user-defined text.					
Scrip	t Param	eters								
	Par N	ameter lame	Parameter Value							
1	Left sid	de (0 to 1)	0							
2	Тор	(0 to 1)	0							
3	Right si	ide (0 to 1) 0.65							
4	Bottor	m (0 to 1)	1							
5	5 File Name STR: Colored Jim Beam									
6	Maximize	graphics a	area Yes							

Script Parameters for the Display | Window Position Command in This Script.

Hotkeys

When a new Script (VSL) window is created & saved in the current Project, a Hotkey is created for that Script.

- Each Hotkey is displayed on the MEscope Ribbon or Menu Bar
- When a Hotkey is *pressed*, the Script referenced by the Hotkey will be executed
- A Hotkey can also be created by executing Script | Define Hotkeys followed by the Edit | Add command

🖳 Script	🖳 Script Define Hotkeys									×	
Hotkeys											
Select Hotkey	Execute Hotkey	Hotkey Name	Script Name		Machine Name			Hotkey ICON		Description	
1	Execute	Auto Specta Versus TRNs	VSL: TRN Versus APS	\sim	All Machines	\sim	1	Number 1	\sim	Execute TRN Versus APS	
2	Execute	Calculate ODS-FRFs	VSL: Calculate ODS-FRFs	\sim	All Machines	\sim	2	Number 2	\sim	Execute Calculate ODS FRFs	
3	Execute	Overlay the Reference Auto Spectra	VSL: Reference Auto Spectra	\sim	All Machines	\sim	3	Number 3	\sim	Execute Reference Auto Spectra	
4	Execute	Re-Scale the ODS-FRFs	VSL: Scaled ODS-FRFs	\sim	All Machines	\sim	4	Number 4	\sim	Execute Scaled ODS FRFs	
5	Execute	Display a Frequency-Based ODS	VSL: Animate ODS's	\sim	All Machines	\sim	5	Number 5	\sim	Execute Animate ODS's	
6	Execute	Review Steps	VSL: Review Steps	\sim	All Machines	\sim	6	Number 6	\sim	Execute Review Steps	

Script | Define Hotkeys Spreadsheet.

Opening a Script (VSL) Window From its Hotkey

- Hold down the Ctrl key and press a Hotkey to open its Script (VSL) window
- Or press and hold a Hotkey to open its Script (VSL) window

Hotkeys in Console

When a **Hotkey** is assigned to a Machine, Site or Test Article in the Archival Database, that **Hotkey** is also displayed for that Machine, Site, or Article on the **Hotkeys** Ribbon in Console.

• By pressing Hotkeys in Console, an operator can remotely execute Scripts in MEscope

Scripts Executing Other Scripts

Each Script can run other Scripts. This allows you to break up a large Script into a series of smaller Scripts.

To run another Script from a Script,

- Choose the Script (VSL) window in the Target Window Name column of the Script Steps spreadsheet
- Choose Run | Run Once in the Target Window Command column of the Script Steps spreadsheet

Script Variables

Scripts can share Variables. Variables are defined with the Script | Define Variables command.

Using Variables and the commands in the **Script** | **Variables** menu is more advanced, but Variables are very useful when you need them.

Tips for Writing Scripts

Writing a Script is like designing and creating a structure model.

It takes a little practice to write Scripts efficiently.

Below is a list of helpful habits to use in writing a Script

- 1. Decide how many separate functions you want to perform with MEscope, one per Script
- 2. Execute File | New | Script to create a Script followed by File | Save Script to save it
- 3. Hold down the Ctrl key and press its Hotkey to open the Script (VSL) window
- 4. Execute Edit | Insert Selected Steps and start adding Script Steps to the Script (VSL) window

Helpful Script Steps

A *helpful command* to add at the beginning of each Script is **MEscope → Windows** | **Minimize All**

- This command clears the MEscope Work Area of windows
- A *second helpful command* to add to a Script is **This Script → Script** | **Window** | **Position**
- This command opens and positions an MEscope window in the Work Area
- Usually several of these Script Steps are necessary to position all the windows associated with the Script

Debugging a Script

- 1. Add a command to the Script
- 2. Press its Hotkey to execute the Script with the new command in it
- 3. Hold down the Ctrl key and press the Hotkey again to edit the command or add another command

Script (VSL) Window Mouse & Keyboard Operations

Double-Click in a Spreadsheet Cell

- Double-click on a Target Window Name cell to display a list of available Target Windows
- *Double-click* on a **Target Window Command** cell to display a menu of available commands for the chosen **Target Window**

Re-Ordering Spreadsheet Columns

• *Click & drag* the column header to move a spreadsheet column to a new position

Spreadsheet Vertical Scrolling

When a vertical scroll bar is displayed on the right side of a spreadsheet,

• Click on the spreadsheet and spin the mouse wheel to scroll the spreadsheet vertically

Spreadsheet Text Size

To change the text size in a spreadsheet,

• Click on the spreadsheet, hold down the Ctrl key, and spin the mouse wheel

File Menu

File | Save Script

Saves the Script (VSL) window file in the currently open Project file on disk.

File | Save Script As

Saves the Script (VSL) window file with a new name in the currently open Project file on disk.

File / Copy to Clipboard Menu

These commands copy either the **Script Steps** spreadsheet or the **Script Parameters** spreadsheet to the Windows Clipboard.

File | Print Menu

These commands print either the **Script Steps** spreadsheet or the **Script Parameters** spreadsheet on the attached Printer.

The installed Windows printer must be a graphics printer to use these Commands

File | Script Options

Opens the Script (VSL) window Options dialog box, where different options can be chosen for the Script (VSL) window.

File Script window Options								
Display	Delay	Show/Hide			_			
Script and Target window								
C	Displa	y together						
	• L	eft-Right						
	ОТ	op-Bottom						
	∠ 9	uspend while runn	ing					
	ОК		Can	cel				

Display Tab

- If **Display Together** is *checked*, when a Step is *clicked on*, its Script (**VSL**) Window is displayed next to the Script (**VSL**) window
- If **Suspend while running** is *checked*, the Script (**VSL**) Window will not be displayed when the Script (**VSL**) window is executing Steps

Delay Tab

- If Delay after each Step is checked, execution is delayed after each Step by this amount of time
- If **Delay execution at the end_** is *checked* and **Run | Run Continuous** is executed, execution is delayed by this amount of time before starting execution at the beginning
- If Re-start Script after Delay is *checked*, execution is re-started after this amount of time

Show Hide Tab

All columns in a Script (VSL) window (except the Select Step or Select Parameter column) can be hidden or shown

- Right click on a spreadsheet and execute Show Hide Columns to open the File | Script Options box
- On the Show Hide tab, check columns to show them, un-check columns to hide them

File | Close Script Window

Closes the Script (VSL) window.

Any window can also be closed by *clicking* on the close button in the *upper right corner* of the window

Opening a Script (VSL) Window

To open a Script (VSL) window in the Work Area,

- Double click on the window name in either pane of the Current Project Panel
- Or *right click* on the window name in either pane of the **Current Project Panel**, and execute **Open** from the menu

Display Menu

Display | Center Script Window

Centers the Script (VSL) window in the Work Area.

Display / Script Toolbar

Hides or shows the Script Commands Toolbar.

Display / Split

Arranges the display of the **Script Steps** spreadsheet and **Script Parameters** spreadsheet either *vertically* or *horizontally*.

Display | Variables Hotkeys

Hide or shows the Variables and Hotkeys in a Script (VSL) window.

Display / Script Parameters

Hides or shows the Script Parameters spreadsheet.

Display | Window | Position

Places a window in a specific position in the Work Area.

Parameters

- Left side (0 to 1), percentage of the Work Area
- **Top** (0 to 1), percentage of the Work Area
- **Right side** (0 to 1), percentage of the Work Area
- **Bottom** (0 to 1), percentage of the Work Area
- The File name of the window to Position

Display / Window / Minimize

Minimizes a window (changes it to an **Icon**) in the Work Area.

Parameter

• Name of the window to minimize.

Display | Window | Restore

Restores a window from its *minimized* state in the Work Area.

Parameter

• Name of the window to restore.

Display | Window | Maximize

Maximizes a window in the Work Area.

Parameter

• Name of the window to maximize in the Work Area.

Display | Window | Bring to the Front

Displays a window in front of all other windows in the Work area.

Parameter

• Name of the window to bring to the front on all other windows in the Work Area

Display | Window | Send to the Back

Displays a window behind all other windows in the Work Area.

Parameter

• Name of the window to place behind all other windows in the Work Area.

Display | Window | Close All Other Windows

Closes all open windows in the MEscope Work Area except the Script (VSL) Window.

Display | Window | Minimize All Other Windows

Minimizes all open windows in the Work Area except the Script (VSL) Window.

Display | Window | Minimize All Windows but These

Minimizes all open windows in the Work Area except up to four windows chosen as parameters.

Parameters

- First Window name
- Second Window name
- Third Window name
- Fourth Window name

Edit Menu

Edit | Undo

Restores the Script (VSL) window to the state it was in *before* the *last* editing operation.

• This command can be used repeatedly to undo the last N operations, N → Number of edits saved

The Number of edits saved is changed on the General tab in the Project | MEscope Options dialog box

Edit | Redo

Restores the Script (VSL) window to the state it was in *before* the *last execution* of the Edit | Undo command.

Edit / Select Steps / Select All

Selects all Script Steps.

Edit | Select Steps | Invert Selection

Inverts the Script Step selection.

• All selected Steps are un-selected, and all un-selected Steps are selected

Edit | Select Steps | Select None

Un-selects all Script Steps.

Edit / Cut selected Steps

Removes the selected Steps and puts them into the Step Paste Buffer.

Edit / Copy selected Steps

Copies the *selected* Steps into the Step Paste Buffer.

Edit | Paste Steps

Pastes Steps from the Step Paste Buffer into the Script Steps spreadsheet following the last selected Step.

Edit | Insert selected Steps

Inserts the selected Steps into the Script Steps spreadsheet following the last selected Step.

- All Steps are then *un-selected*, and the inserted Steps are *selected*
- If no Steps are *selected*, the *last* Step is *duplicated* at the end of the Script

Delete selected Steps

Deletes (removes) all *selected* Steps from the Script Steps spreadsheet.

Edit | Move Selected Steps Up or Down

These two commands move the *selected* Steps either up or down in the Script Steps spreadsheet.

Edit | All Window Commands

Adds all the commands of a Script (VSL) Window to the Script Steps spreadsheet.

• A dialog box will open from which a Script (VSL) Window type can be chosen.

This command is convenient for *listing the* **Descriptions** of *all* **commands** of a **Target Window** in a Script (**VSL**) Window.

Run Menu

These commands execute Steps in the Script Steps spreadsheet in sequence from the top to the bottom.

• Steps with Execute Step → No are not executed

Run | Run Once

Executes *all Steps* in sequence, starting with the *first Step* and stopping after execution of the *last Step* in the Script Steps spreadsheet.

Run | Run Continuous

Executes *all Steps* in sequence starting with the *first Step* and stopping after execution of the *last Step* in the Script Steps spreadsheet

• After the *last Step* is executed, execution continues starting at the *first Step*

Run / Stop

Stops execution of Script (VSL) window Steps.

Run | Continue

Executes *all Steps* in sequence, starting from the *current Step* and stopping after execution of the *last Step* in the Script Steps spreadsheet.

Run | Continue to Selected Step

Executes *all Steps* in sequence, starting from the *current Step* and stopping after execution of the *first selected Step* in the Script Steps spreadsheet.

Run | Single Step

Executes the *current Step* in the Script Steps spreadsheet.

Script Running Banner

When a Script is executing Steps, this banner is displayed on the Toolbar, as shown below.



Script Running Banner

Stopping All Script Execution

• Press the red Stop Sign button to stop Step execution in all Script (VSL) windows

Steps Menu

Steps / User Dialog

Opens a dialog box containing a user-specified message, as shown below.

- If the **OK** button is *pressed*, Script execution will continue on the following Step
- If the countdown time on the OK button expires, Script execution will continue on the following Step
- If the Stop button is *pressed*, Script execution is stopped

Script User Dialog							
Each mode shape (on the left) is compared with the ODS (on the right) that closely correlates with the mode shape.							
Press Select Shape in the table on the right to display a shape pair.							
ОК (12)	Stop						

Steps / GoTo Step

Script execution branches to the Step number or Label and continues executing Steps.

Steps | Question Box

Opens a dialog box containing two user-specified messages, plus Yes, No & Cancel buttons.

- The Yes & No buttons can each have a user-defined text message associated with them
- If Yes is *pressed*, Step execution branches to the Yes label
- If No is *pressed*, Step execution branches to the No label
- If Cancel is *pressed*, Step execution is stopped

Parameters

- Question for the **Yes** button
- Go to this Step or Label if Yes is pressed
- Additional Message
- Go to this Step or Label if No is *pressed*
- Default *pressed* button
- Yes No pressed Variable (Yes \rightarrow 1, No \rightarrow 0)

Steps / Sleep

Causes execution of Steps to pause on the current Step for a user-specified period (in seconds).

Steps / Speech

Plays a user-provided sound.

Steps / Beep

Plays a beep sound.

Steps | Exit Script

Stops Step execution in the *current* Script (VSL) window

• If Step execution was begun from another Script (VSL) window, returns to the next step in that Script (VSL) window

Variables Menu

Variables / Variable 1 = Variable 2

Assigns the contents of Variable 2 to Variable 1

Each Variable can be a Variable name, a number, or text.

Any Script (VSL) window command can reference a Variable in the current Project.

All Variables are listed in a drop-down list for any Step parameter that can accept a Variable.

Variables / Var 1 = Var 2 [operator] Var 3

Assigns the result of the operation between Variable 2 and Variable 3 to Variable 1.

• **[operator]** can be one of the following operations

[+] add

Adds Variable 2 to Variable 3 and stores the result in Variable 1.

[-] subtract

Subtracts Variable 3 from Variable 2 and stores the result in Variable 1.

[x] multiply

Multiplies Variable 2 by Variable 3 and stores the result in Variable 1.

[/] divide

Divides Variable 2 by Variable 3 and stores the result in Variable 1.

Variables | If (Var 1 [compare] Var 2) Then GoTo Step

Compares the value of Variable 1 with Variable 2 and either goes to a Step or Label, or continues execution on the next Step

- Step can be either a **Step number** or a **Step Label**
- If the outcome of [compare] → TRUE, execution branches to the Step or Label and continues executing Steps
- If the outcome of [compare] → FALSE, continues execution on the next Step
- [compare] can be one of the following comparisons

[=] equal to

If Variable 1 equals Variable 2, Step execution branches to the Step or Label and continues executing Steps

[<>] not equal to

If Variable **1** *is not equal to* Variable **2**, Step execution branches to the Step or Label and continues executing Steps

[<] less than

If Variable **1** *is less than* Variable **2**, Step execution branches to the Step or Label and continues executing Steps

[<=] less than or equal to

If Variable 1 *is less than or equal to* Variable 2, Step execution branches to the Step or Label and continues executing Steps

[>] greater than

If Variable **1** *is greater than* Variable **2**, Step execution branches to the Step or Label and continues executing Steps

[>=] greater than or equal to

If Variable **1** *is greater than or equal to* Variable **2**, Step execution branches to the Step or Label and continues executing Steps

Variables | If (Var 1 [compare] Var 2) Then GoTo Step 1 Else GoTo Step 2

Compares the value of Variable 1 with Variable 2 and either goes to a Step 1 or goes to a Step 2.

- Step 1 & Step 2 can be either a Step number or a Step Label
- If the outcome of [compare] → TRUE, Step execution branches to the Step 1 and continues executing Steps

- If the outcome of [compare] → FALSE, Step execution branches to the Step 2 and continues executing Steps
- The [compare] operators are the same as those in Variables | If (Var 1 [compare] Var 2) Then GoTo Step

Variables / Set Variable

Used to set the *value* for a **Script** Variable.

Parameters

- Variable name
- Variable value (number or text)

Variables / Define Variables

Opens the Variable window, as shown below, where Variables are defined.

🖳 Script Define Variables										
Variables	Variables									
Select Variable	Variable Name	Variable Value								
1	Motor RPM	2000								
2	LowCursor	1800								
3	HighCursor	2200								
4	MagPhs	0								
5	Compare	1								
J										

Variables Window